

WHAT IS CLAIMED IS:

1. A door for a vehicle comprising:

an outer panel;

an inner panel whose vehicle longitudinal-direction edges and lower edge are connected to the outer panel and whose vehicle longitudinal-direction central portion is open to form a central opening; and

a base plate to which at least a window regulator module is assembled and which is attached to the inner panel so as to wholly cover the central opening of the inner panel.

2. The door for a vehicle according to claim 1, wherein the window regulator module and the door glass are pre-assembled to the base plate, so pre-assembled the base plate is attached to the inner panel.

3. The door for a vehicle according to claim 2, further comprising a belt line reinforcement for improving the rigidity of the inner panel by being joined to an upper edge of the inner panel, the belt line reinforcement fixed in advance to the base plate.

4. The door for a vehicle according to claim 1, wherein the base plate is attached to the inner panel so as to cover the central opening from a vehicle compartment inner side of the

inner panel.

5. The door for a vehicle according to claim 1, wherein the base plate is attached to the inner panel so as to cover the central opening from a vehicle compartment outer side of the inner panel.

6. The door for a vehicle according to claim 5, wherein the central opening has a notched shape which gradually becomes narrower from an upper edge toward a lower side of the inner panel.

7. The door for a vehicle according to claim 1, wherein the base plate has substantially the same shape with that of the central opening of the inner panel.

8. A door for a vehicle which is assembled by the steps of:  
connecting an outer panel and an inner panel having a central opening of a notched shape that gradually becomes narrower from an upper edge toward a lower side thereof, at vehicle longitudinal-direction edges and lower edges of the outer panel and the inner panel;

assembling at least a window regulator module to a base plate of a shape in which the width gradually becomes narrower from an upper edge toward a lower side thereof so as to cover

the central opening;

lifting the base plate to a position where the vehicle longitudinal-direction width of the central opening becomes wider than the vehicle longitudinal-direction width of the base plate, and inserting the base plate between the inner panel and the outer panel; and

covering the central opening with the base plate and joining the base plate and the inner panel.